



**Product Data Sheet &
General Processing Conditions**

**RTP 2700 S-80A HB
Saturated Styrenic Block Copolymer
(TES/SEBS or other)
General Purpose**



PROPERTIES & AVERAGE VALUES OF INJECTION MOLDED SPECIMENS

PERMANENCE	English	SI Metric	ASTM TEST
Specific Gravity	0.89	0.89	D 792
Molding Shrinkage 1/8 in (3.2 mm) section	0.0150 - 0.0250 in/in	1.50 - 2.50 %	D 955
MECHANICAL			
Tensile Strength Die C, 0.125 in, 20 in/min (3.2mm, 500 mm/min)	1800 psi	12 MPa	D 412
Tensile Elongation Break, Die C, 0.125 in, 20 in/min (3.2mm, 500 mm/min)	760.0 %	760.0 %	D 412
Tensile Stress Die C 0.125 in, 20 in/min (3.2 mm, 500 mm/min) @ 100 %	400.0 psi 230.0 pli	2.8 MPa 40.3 N/mm	D 412 D 624
Tear Strength, Die C			
Compression Set 22 h @ 23 °C (73 °F), Method B, Type 2 22 h @ 70 °C (158 °F), Method B, Type 2	30 % 55 %	30 % 55 %	D 395 D 395
Hardness Shore A, 10 s delay	80	80	D 2240
THERMAL			
Ignition Resistance* Flammability	HB @ 1/16 in	HB @ 1.5 mm	UL94

PROPERTY NOTES

Data herein is typical and not to be construed as specifications.

Unless otherwise specified, all data listed is for natural or black colored materials. Pigments can affect properties.

* This rating is not intended to reflect hazards of this or any other material under actual fire conditions.

GENERAL PROCESSING FOR INJECTION MOLDING

	English	SI Metric
Injection Pressure	10000 - 15000 psi	69 - 103 MPa
Melt Temperature	360 - 450 °F	182 - 232 °C
Mold Temperature	60 - 100 °F	16 - 38 °C
Drying	2 hrs @ 175 °F	2 hrs @ 79 °C